



J&D Manufacturing



LEADERS IN COW COMFORT

NEW! RELAX FIT/IRONSIDE FREE STALL SYSTEM

J&D Manufacturing, the World Leader in Cow Comfort has launched the next generation of Cow Free stall systems. The **NEW RELAX FIT** and Ironside systems gives today's progressive farmer the proven features of the durable J&D Manufacturing stall system of the past with new strength, flexibility, easy installation and low cost required for the future.

This new weld-free stall system is held together with our new heavy-duty clamp system. The new single or double clamp system gives you the flexibility of easy height adjustment so your cows can have the **RELAX FIT** they deserve.

The up posts are available in the cemented-in version or the easy install bolt-on version after concrete has been poured. In today's changing world, why not invest in a free stall system that can change with the future.

Give your animal the right height with the **RELAX FIT** system. It will reduce mortality, vet bills, animal accidents, discomfort, improve milk production, animal behavior and improve the environment for everyone in the building.

Free stall loops:

- Heavy-duty 10 gauge 2 3/8" hot dipped galvanized tubing inside and out.
- Available in the standard J&D Manufacturing Ironside and **New RELAX FIT**
- Standard sizes are 6', 6' 6", 7' and 7' 6"

Weld-free Clamp system

- 1/4" steel single and double loop clamps.
- Loop mounting hole and power tension hole.
- Flexible clamps for a full range of height adjustment.
- Top rail clamp system for adjustable neck rail distance.
- Designed for single row or head to head double row systems

Neck Rail:

- Heavy-duty 14 gauge 1.9" control rail hot dipped galvanized.
- Swedged on the end for easy assembly.

Up Post:

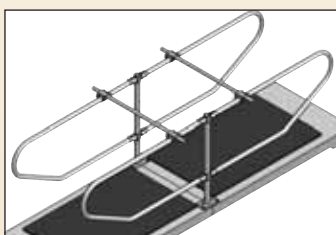
- Heavy-duty 7 gauge 2 7/8" hot dipped galvanized up post.
- Available in easy to install bolt-on mount or cemented in with rust shield.
- 60" & 72" height allows for flexible adjustment.

Reduced installation cost:

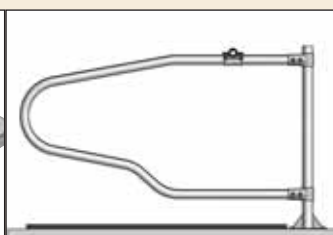
- **RELAX FIT** and Ironside systems are the quickest and easiest to install, which means lower cost to you.
- Adjustable weld free clamps allows for quick and easy height adjustment.



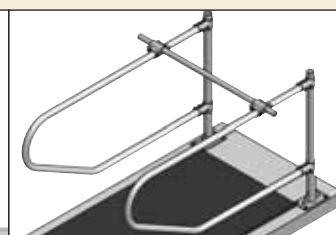
Weld Free Clamp System



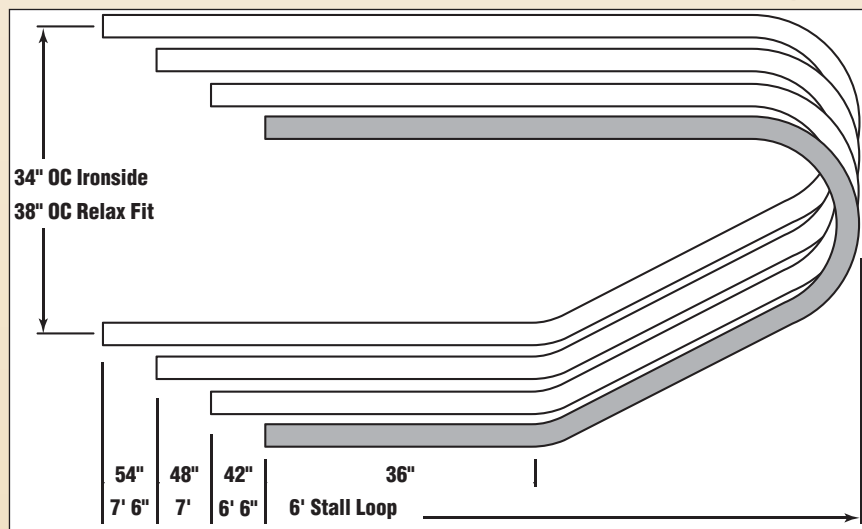
New! Ironside
Head to Head Stall System
with Weld-free Clamp System



New! Relax Fit Single Stall System
with Weld-free Clamp System



New! Ironside Single
Stall System with
Weld-free Clamp System





J&D Manufacturing



LEADERS IN COW COMFORT

RELAX FIT STALL SYSTEM



Head to Head Relax Fit Stalls



HF2327 & HF2323



HF232723 & HF232323



HF238U



HF42AB (1/2" Bolts)



HF3025



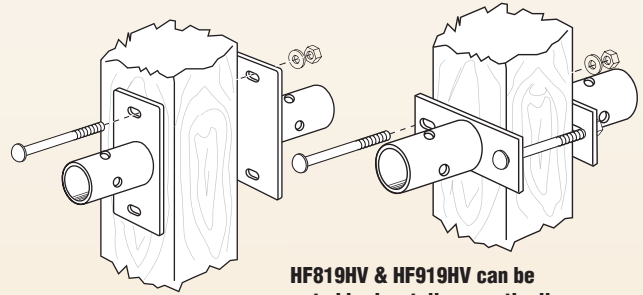
HF819HV and HF919HV



HF127



HF127HH



HF819HV & HF919HV can be mounted horizontally or vertically

LOOPS AND TOP RAIL

Part #	Description
TF860-HDG	6' 0" 2 3/8" 10 Ga hot dipped galvanized Ironside loop only
TF866-HDG	6' 6" 2 3/8" 10 Ga hot dipped galvanized Ironside loop only
TF800-HDG	7' 0" 2 3/8" 10 Ga hot dipped galvanized Ironside loop only
TF876-HDG	7' 6" 2 3/8" 10 Ga hot dipped galvanized Ironside loop only
TFY860-HDG	6' 0" 2 3/8" 10 Ga hot dipped galvanized Relax Fit loop only
TFY866-HDG	6' 6" 2 3/8" 10 Ga hot dipped galvanized Relax Fit loop only
TFY870-HDG	7' 0" 2 3/8" 10 Ga hot dipped galvanized Relax Fit loop only
TFY876-HDG	7' 6" 2 3/8" 10 Ga hot dipped galvanized Relax Fit loop only
TR1914-HDG	1.9 14 Ga galvanized top rail swedged 18"

RELAX FIT SYSTEM AND CLAMP OPTIONS *NUTS AND BOLTS INCLUDED*

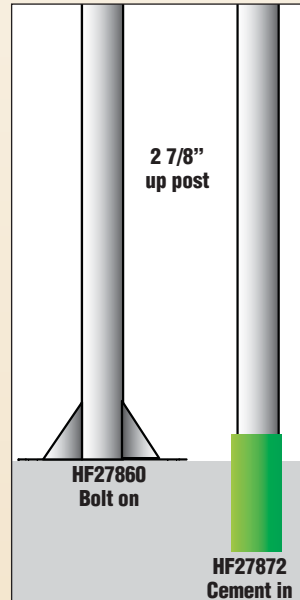
HF2323	Clamp, tee, 2 3/8" X 2 3/8"
HF2327	Clamp, tee, 2 3/8" X 2 7/8"
HF232323	Clamp, cross, 2 3/8" X 2 3/8" X 2 3/8"
HF232723	Clamp, cross, 2 3/8" X 2 7/8" X 2 3/8"
HF238U	U bracket for wood or metal post 2 3/8", set of 2
HF42AB	Control rail clamp, 1.9" x 2 3/8", w/ 2" hardware
HF127	Mount, U bracket 1/4" for 2 7/8" horizontal (ea.) as shown above
HF127HH	Mount, U bracket 1/4" for 2 7/8" horizontal head to head (ea.) as show above
HF819HV	2 3/8" Pipe mount wood/column with bolt plate horizontal/vertical
HF919HV	1.9" Pipe mount wood/column with bolt plate horizontal/vertical
HF3025	Clamp, cross 3" x 2.5", u-bolt

UP-POSTS FOR 2 3/8" STALL SYSTEMS

HF27860	Up Post, 2 7/8" X 60", bolt mount
HF27872	Up Post, 2 7/8" x 72", (60" above cement), with poly rust shield

BRISKET BOARD AND MOUNT

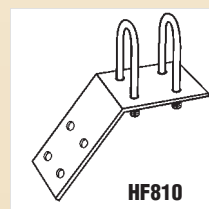
HF813A	Poly brisket board, 8' long
HF810	Bracket, brisket mount, 7 gauge steel



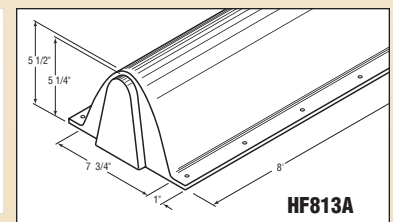
Up-Post Options



HF27860 and Weld Free Clamp System



HF810



HF813A